

PRODUCTCATALOGUE

1. JANUARY 2023



PRODUCT ADVANTAGES



CONTENTS





Our range of surfaces create expressions for future generations

Steni delivers the widest and most exciting array of solutions ,combining multiple formatting opportunities, to the facade industry. Delivering more than 50 million m2 of facades and 55 years in business, we stand as a reputable manufacturer of cost-effective façade solutions with lasting aesthetics. That is why we offer a 60-year functional warranty.

Steni works closely with building owners, architects and contractors to ensue long-terms relationships. By combining experience with knowledge, innovation and enthusiasm – and by providing good BIM tools, it is our goal that you; our customers, will experience increased value beyond the product itself. Our customers should expect quick and easy service, good logistics solutions and strong customer service

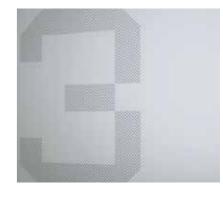
At Steni we believe enduring aesthetics, quality and the environmert are the keys to a good future, that's why we have third. party verification and certificates to support our claims. We work hard to minimize waste, reduce CO2 emissions and to ensure that the life cycle costs of the buildings are kept low.



17 STENI

NATURE GLASS 18 TERRA BY STENI





10 steni vision

15 GLOSS LEVELS







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STENI COLOUR 60Y

A robust and smooth façade panel with a surface of electron-beam-cured acrylic for a clean and exclusive effect.

STENI COLOUR - STOCKED COLOURS



SN 8001 NCS S 0500-N Stocked: M-HM-HG



NCS S 8000-N Stocked: M-HM



Stocked: M-HM

SN 8900 NCS S 9000-N Stocked: M-HM SN 8002 NCS S 1000-N

Stocked: M-HM

Gloss levels: M - Matt

HM - Half Matt

HG - High Gloss

See more about gloss levels page 15.



Stocked: M



STANDARD PRODUCTION FORMATS (mm)

Minimum 10 m² per division.

Steni Colour stocked formats: 1,195 × 2,995 mm. Full production width of 1195 mm is always charged.

Standard panel divisions*	Standard production length
295 + 295 + 295 + 295	1195-3495
395 + 395 + 395	1020-3495
595 + 595	850-3495
795 + 395	1020-3495
895 + 295	1195-3495
1195**	850-3495

* All panels split from the same full-width panel must be of the same length. **No minimum quantity for 1195 mm width.

Steni facade panels are delivered with light edges as standard and dark edges as an option at an additional cost

For a complete overview of available formats, see the tables from page 22 onwards.

Other formats available at an additional cost. Minimum width is 196 mm Steni delivers L-and U-elements (ref. p. 24)



STENI COLOUR PLANK (FS200)

Minimum quantity: 50 m2 Only standard Steni Colour décors. Edge paint can be ordered in the same colour.

Format (height x length) including drilling.

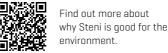
- 196 x 1795 mm
- 196 x 2395 mm
- 196 x 2995 mm

ABOUT COLOUR CODES

All standard surfaces have a unique Steni code beginning with SN, e.g. SN 8010 (Colour), SN 100 (Nature)In addition we give NCS colour codes for Steni Colour to make it easier for you to match the colour with other products.

CAN'T FIND THE COLOUR YOU'RE LOOKING FOR?

We mix all of the colours for Steni Colour ourselves in the factory. This uniquely enables us to offer special colours within the NCS and RAL colour systems. We now have over 2,200 approved colours in our archive, so please contact us if you want a colour that is not in our standard range. Unused paint degrades over time, so all colours, whether standard or special colours, are mixed to order.



STENI STANDARD FASTENERS (ACID-RESISTANT A4)

Product	Dimensions	No. per pack
Wood screw*	4.8 × 28/33 mm	500 pcs
Metal screw (self-drilling)	4.8 × 25 mm	500 pcs

* Stocked with untreated heads, and with painted heads in stock panel colours. The screws are supplied with a pan head and a T20 head (see page 19 for a complete overview).

Steni Colour is easy to maintain and quick to install, with minimal waste. The panels are highly environmentally friendly, and thanks to the lifetime warranty of 60 years the total lifecycle cost is the lowest in their class.

Steni Colour is a fibreglass-reinforced stone composite panel suitable for use as cladding on all types of buildings. The panels should be installed in accordance with our installation instructions. Steni Colour is available in a wide range of standard colours and formats, and in three gloss levels, so you will always be able to find a variant that is perfect for your project.



Steni Nature Coarse has A2-s1.d0 fire classification (ref our technical datasheet)



COLOUR PRECISION

We check the colour of Steni Colour using a spectrophotometer, which measures colour differences in accordance with the measuring methods specified in CIE 15:2004. The permitted variance within the same batch is $\Delta E = 0.5$

The permitted variance between different batches is $\Delta E = 3.0$

Even though our processes are high-precision, there may be small variations between mixes. You may wish to bear this in mind if your project is being planned with partial deliveries. Note that we are unable to offer exact colour matches between multiple production runs.

Installation instructions: Scan the QR code or visit steni.com



Take a good look at our extensive range of surfaces

STANDARD COLOURS STENI COLOUR

BASE COLOUR							
SN 8010 NCS S 0502-Y	SN 9500 NCS S 1002-Y	SN 9205 NCS S 1502-Y	SN 9501 NCS S 2002-650Y	SN 8671 NCS S 3502-Y	SN 8672 NCS S 4502-Y	SN 8673 NCS S 5502-Y	SN 9502 NCS S 7502-Y
Stocked :M-HM	NG3 3 1002-1	NG3 3 1302-1	105 3 2002-0301	NG3 3 3302-1	NG3 5 430E-1	100 5 5502-1	NG3 3 7 JUE-1
SN 8011 NCS S 1005-Y20R	SN 8013 NCS S 1002-G50Y	SN 9505 NCS 1604-Y22R	SN 8661 NCS S 3502-G	SN 9506 NCS S 3010-G90Y	SN 4353 NCS S 3010-Y50R	SN 9508 NCS S 4005-Y20R	SN 9509 NCS S 4005-G80Y
100 0 1000 1200					NG0 0 3010 130K		
SN 4072 NCS S 2010-Y10R	SN 3413 NCS S 1020-Y10R	SN 9512 NCS S 2020-Y10R	SN 9513 NCS S 2030-Y10R	SN 9514 NCS S 2020-Y20R	SN 9515 NCS S 3020-Y20R	SN 9516 NCS S 4020-Y20R	SN 9517 NCS S 2030-Y20R
SN 9520 NCS 2005-Y20R	SN 9521 NCS 1704-Y50R	SN 9522 NCS S 1505-Y30R	SN 4012 NCS S 2010-Y30R	SN 4500 NCS S 2020-Y40R	SN 4357 NCS S 3030-Y50R	SN 9524 NCS 3917-Y66R	SN 9525 NCS S 4030-Y60R
SN 9527 NCS 2503-Y80R	SN 9528 NCS 2509-Y77R	SN 9507 NCS 3010-Y70R	SN 9529 NCS 3208-Y77R	SN 9530 NCS S 4010-Y70R	SN 9531 NCS S 4020-YBOR	SN 9533 NCS S 5020-YBOR	SN 9534 NCS S 5030-Y80R
SN 9536 NCS S 2005-G60Y	SN 9308 NCS S 2010-G30Y	SN 9537 NCS 3010-G50Y	SN 6362 NCS S 4010-G50Y	SN 9307 NCS S 5010-G30Y	SN 9538 NCS 5317-640Y	SN 9539 NCS 2703-B02G	SN 9540 NCS 3605-R99B
ACCENT COLOUR	_						
SN 9103* NCS S 7020-R	SN 9100* NCS S 1580-Y90R	SN 9101* NCS S 2070-Y60R	SN 9102* NCS 0876-Y44R	SN 9519* NCS S 3040-Y20R	SN 9200* NCS S 1070-Y10R	SN 9302* NCS S 0565-650Y	SN 9300* NCS S 1070-G30Y
GRAYSCALE							
SN 8001	SN 8002	SN 8003	SN 8020	SN 8004	SN 8005	SN 8006	SN 8007
NCS S 0500-N Stocked: M-HM-HG	NCS S 1000-N Stocked: M-HM	NCS S 2000-N Stocked: M	NCS S 3000-N Stocked: M	NCS S 4000-N	NCS S 5000-N	NCS S 6000-N	NCS S 7000-N

Printed colours may deviate slightly from the actual colours. Please request a product sample. * Accent colors cannot be supplied in matte gloss; only HM and HG.





SN 9503 NCS S 7502-B

SN 9510 NCS S 4010-Y10R

SN 9518 NCS S 3030-Y30R

SN 9526 NCS S 5020-Y50R

SN 2008 NCS S 4550-Y80R



SN 7020 NCS S 5010-R90B

SN 9504 NCS S 8005-R20B

SN 9511 NCS S 4005-Y50R

SN 9523 NCS S 4020-Y40R

SN 9532 NCS 5010-Y82R

SN 9535 NCS S 6020-Y80R

SN 9541 NCS 5217-R95B





SN 9303* NCS S 6530-B30G





SN 8900 NCS S 9000-N Stocked: M-HM

PROPERTIES OF STENI COLOR REUSE

STENI COLOUR REUSE

The façade system designed for reuse



6(

Reuse of building materials is the current and future answer to several global environmental challenges. Steni Colour Reuse is a façade system designed to be used repeatedly.

Our façade panels are environmentally friendly and have an expected lifetime of more than 100 years which makes them a good choice for the environment and sustainability. Now we have taken the step further by launching Steni Colour Reuse, a set of standardised façade panels that systemise reuse. These are façade panels that can be reused directly, when they have finished their service in one building, or if desired upgraded with a new color and then reused again.

Steni Colour Reuse comes with a written 60-year functional warranty. If the façade panels are reused after 40 years, the residual warranty of 20 years follows the façade panels.

STENI COLOUR REUSE PRODUCTION FORMATS (mm)

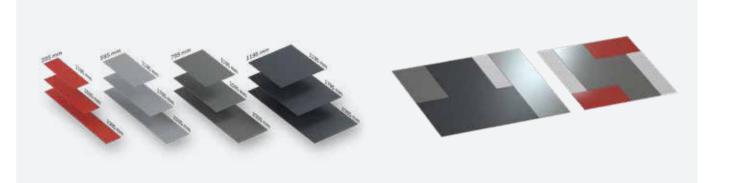
Minimum 10 m² per division.

Standard panel divisions*	Standard production length
395 + 395 + 395	1195,1595,2395
595 + 595	1195,1795,2395
795 + 395	1195 , 1595 , 2395
1195**	1195 , 1795 , 2395

* All panels split from the same full-width panel must be of the same length. **No minimum quantity for 1195 mm width.

Steni facade panels are delivered with light edges as standard and dark edges as an option at an additional cost.

Steni delivers L-and U-elements (ref. p. 24)



SUSTAINABLE **OPPORTUNITIES**

ROOM FOR FLEXIBILITY AND CREATIVITY

A used Steni facade panel can be reused as it is by adapting the boring on the new facade to the drill pattern on the used facade panel (standard c/c 400 mm or c/c 600 mm].

Steni Colour Reuse comes in 12 different panel sizes corresponding

to the mindset behind Lego ®. The colour selection is the same as for Steni Colour, i.e. 80 standard colours, of which 70 can be supplied in three gloss levels; M, HM and HG and 10 can be supplied in two gloss levels; HM and HG.

FROM LINEAR TO CIRCULAR ECONOMY

At Steni we recognize the importance of contributing to a sustainable circular economy. One of our key features is durability and we want to send as little material as possible out of the cycle.

This is why, after reaching the end of one cycle, it is our goal that 100% of Steni Colour Reuse will be reused in either new projects or renovations.



EASY TO ASSEMBLE AND DISASSEMBLE

Steni façade panels are robust and impact-resistant. They can be easily assembled, disassembled, and reassembled again - several times without being broken in the processes.

STANDARDIZED VELCRO PATTERN

Steni Colour Reuse is available in 6 formats pre-drilled with standard drilling patterns adapted to c/c 400 mm and 6 formats pre-drilled with standard drilling patterns adapted to c/c 600 mm. The formats and drilling patterns are adapted for both horizontal and vertical mounting.



Book a project meeting (follow the QR code).

STENI VISION 60Y

A robust and smooth façade panel with a surface of print and electron-beam-cured acrylic for a unique and creative effect.

Steni Vision is a fiberglass-reinforced stone composite panel intended for exterior cladding on all types of buildings. The panels are mounted according to our installation instructions.

STANDARDPRINT STENI VISION

STENI VISION - WOOD - ACACIA





Scew colour - SN 4072 Caulk colour - SN 4072*

Acacia Natural M Acacia Grev M Scew colour - SN 8006 Scew colour - SN 9202 Caulk colour - SN 9202* Caulk colour - SN 8006*

Oak Dark M

Pine Natural M

Scew colour

Scew colour - NCS S 4550-Y Caulk colour - NCS S 4550-Y*

STENI VISION - WOOD - OAK



Oak White M Scew colour - SN 4012 Caulk colour - SN 4012*

- WOOD - PINE STENI VISION



Pine Grey M Scew colour - SN 8020 Caulk colour - SN 8020*

STENI VISION - WOOD - POPLAR



Poplar Light M Poplar Grey M Scew colour NCS S 4040-Y208 Caulk colour - SN 8007* Caulk colour - NCS S 4040-Y20R

Poplar Brown M Scew colour - SN 8007 Scew colour NCS S 6020-Y40R



Poplar Dark M

Caulk colour - NCS S 6020-Y40R

The samples indicated with a red dot are available in both 17x24 cm and 10x15 cm. All other samples are available in 10x15 only.

*Caulk colour" specifies the colour of the sealant in the corners of the L- and U-elements.



STANDARDPRINT STENI VISION

STENI VISION - METAL - ALUMINIUM



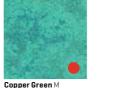


Caulk colour - SN 9202*

Scew colour - NCS S 3050-Y Caulk colour - NCS S 35050-Y* NCS S 5020-G90Y

Aluminium Aged HM Scew colour Caulk colour - NCS S 5020-G90Y*

STENI VISION - METAL - COPPER



Scew colour - SN 5010

Caulk colour - SN 5010*



Copper Aged M Scew colour - SN 9307 Caulk colour - SN 9307*

Copper Natural M Scew colour - SN 9202 Caulk colour - SN 9202

STENI VISION - METAL - CORTEN



Caulk colour - SN 9202*

Corten Yellow M Scew colour - SN 9202 Caulk colour - SN 9202*

Corten Orange M Scew colour - SN 9101 Caulk colour - SN 9101

STENI VISION - METAL - GALVANIZED STEEL





Scew colour - SN 8003 Caulk colour - SN 8003*

Steel Grey HM Steel Aged HM Scew colour - SN 8004 Caulk colour - SN 8004*

Scew colour - SN 8007 Caulk colour - SN 8007* The samples indicated with a red dot are available in both 17x24 cm and 10x15 cm

All other samples are available in 10x15 only. *Caulk colour" specifies the colour of the sealant in the corners of the L- and U-elements

STENI VISION ELEMENT

All Steni Vision standard designs are also available in L- and U-elements. See page 24 for details.







Oak Natural M

Scew colour - SN 9202 Caulk colour - SN 9202*

Pine Brown M Scew colour - SN 9202 Caulk colour - SN 9202*



Oak Grey M

Scew colour - SN 8007 Fugefarge - SN 8007*

Acacia Brown M

NCS S 7020-Y30R

Caulk colour - NCS S 7020-Y30R*

Scew colour

Pine white M Scew colour - SN 4012 Caulk colour - SN 4012*



Scew colour - SN 8008







NCS S 2040-Y20R Caulk colour- NCS S 2040-Y20R







Steni Vision is a non-stock item. Full production width of 1,195 mm is always charged.

Steni Vision Standard comes in 64 standard colours. We have one standard gloss degree and can supply two more gloss levels on

Standard	Standard
panel width	production length
1195	850-3190

Steni facade panels are delivered with light edges as standard and dark edges as an option at an additional cost.

from page 23 onwards.

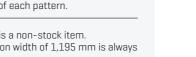
request. In addition, we can change color shades from our standard collection. To limit the possibility of pattern repetition on the facade, we have developed many full-



dard	Standard	
I width	production length	
i	850-3190	

For a complete overview of available formats, see the tables

format files of each pattern.





Aluminium Natural HM Scew colour - SN 8004 Caulk colour - SN 8004*



Copper Brown N Scew colour -NCS S 6020-Y40R Caulk colour - NCS S 6020-Y408*



Corten Rusty N Scew colour -NCS S 6030-Y40R Caulk colour - NCS S 6030-Y40R*



Steel Dark HM Scew colour - SN 8008 Caulk colour - SN 8008*

SAMPLES

All decors are made up of several shades of colours that will be perceived differently depending on the lighting conditions. Inspect the Steni Vision sample(s) outside in normal daylight.

STANDARDPRINT STENI VISION

STENI VISION - STONE - TRAVERTINE





Travertine Dark M Scew colour - SN 8007 Caulk colour - SN 8007* Travertine Beige M Scew colour - SN 4350 Travertine Light M Scew colour - SN 4350 Caulk colour - SN 4350* Caulk colour - SN 4350*

STENI VISION - STONE - CHISELED MARBLE





Marble White M Scew colour - SN 8003 Caulk colour - SN 8003*

Marble Grey M Scew colour - SN 4350 Caulk colour - SN 4350* Scew colour - SN 8004 Caulk colour - SN 8004*

STENI VISION - STONE - GRANITE



Scew colour



Granite Beige HM Scew colour - SN 4350 NCS S 6010-Y10R Caulk colour - SN 4350* Caulk colour - NCS S 6010-Y10R*

STENI VISION - STONE - CONCRETE



Scew colour - SN 8003

Caulk colour - SN 8003*

Concrete Grey M



Concrete Brown M

Granite Mix HM

Scew colour - SN 8008

Caulk colour - SN 8008*

The samples indicated with a red dot are available in both 17x24 cm and 10x15 cm. All other samples are available in 10x15 only.

*Caulk colour" specifies the colour of the sealant in the corners of the L- and U-elements.

STENI STANDARD FESTEMIDLER (syrefast A4)

Product	Dimensions	No. per pack
Wood screw*	4,8 x 28/33 mm	500 pcs.
Metal screw (self-drilling)	4,8 x 25 mm	500 pcs.

*Stocked with untreated heads.

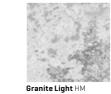
The screws are supplied with a pan head and a T20 head (see page 19 for a complete overview).



Scew colour - SN 4350 Caulk colour - SN 4350*



Marble Dark M Scew col NCS S 6010-Y10R Caulk colour - NCS S 6010-Y10R*



Scew colour - SN 8003 Caulk colour - SN 8003*



Concrete Green M Scew colour NCS S 6010-Y10R NCS S 6020-G70Y Caulk colour - NCS S 6010-Y10R*Caulk colour - NCS S 6020-G70Y*

STANDARDPRINT STENI VISION

STENI VISION - VARIETY - CURLED PAPER



Caulk colour - SN 6510*

 $\textbf{Curled Grey}~\mathsf{M}$ Scew colour - SN 4072

Curled Dark M Scew colour - SN 8007 Caulk colour - SN 4072* Caulk colour - SN 8007*

STENI VISION - VARIETY - LAYERS







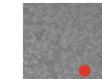
Scew colour - SN 8008 Caulk colour - SN 8008*

Scew colour - SN 8008 Scew colour - SN 8007 Caulk colour - SN 8007* Caulk colour - SN 8008*

STENI VISION - VARIETY - SPARKLE







Sparkle Dark HM Scew colour - SN 8006 Caulk colour - SN 8006*

Sparkle Blue HM Scew colou NCS S 5010-R50B

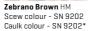
Sparkle Grey HM Scew colour -NCS S 3020-Y30R

STENI VISION - VARIETY - ZEBRANO





Caulk colour - SN 8008*



Zebrano Natural HM Scew colour - SN 9202 Caulk colour - SN 9202*

The samples indicated with a red dot are available in both 17x24 cm and 10x15 cm. All other samples are available in 10x15 only.

*Caulk colour" specifies the colour of the sealant in the corners of the L- and U-elements.

Steni Vision is easy to maintain and quick to install, with minimal waste. The panels are highly environmentally friendly, and thanks to the lifetime warrantly of 60 years the total life-cost is the lowest in their class.

We have the opportunity to change colors on all standard Vision patterns at an additional cost.



Take a deep dive into our ocean of surfaces. Use the QR code or see steni.com





Curled Brown M Scew colour - SN 9202 Caulk colour - SN 9202



Layers Purple M Scew colour - SN 8007 Caulk colour - SN 8007*



Sparkle Beige HM Scew colou NCS S 6020-Y40R Caulk colour - NCS S 5010-R50B Caulk colour - NCS S 3020-Y30R*Caulk colour - NCS S 6020-Y40R*



Zebrano Green HM Scew colour - SN 9307 Caulk colour - SN 9307*

STENI VISION CUSTOM

The digital print technology that we use in the production of Steni Vision enables you as the customer to create a completely unique effect for your façade.

We work closely with skilled graphic designers who can help you to realise your idea. Our partners can help you with everything from the initial concept to finished, print-ready files. As is normal in the field of graphic design and printing, the printing technology is based on the CMYK colour system. Visit our website to find out more about how to plan and realise your Vision project. Our experts will help you to achieve a brilliant result!

GLOSS LEVELS

With our gloss levels, you can use the light to expand the colour palette and let nature create new effects every day.

STENI COLOUR AND VISION ARE AVAILABLE IN THREE DIFFERENT GLOSS LEVELS







END IN OR STAND OUT

INFORMATION CLEAR MESSAGES

Adapt your building to its surroundings, or give it a completely different look. Clear information helps people to decide. Make it clear: who, what, where and why.

decide. Accentuate your building – give nd why. it a unique personality

A PERSONAL TOUCH

IDENTITY



ILLUSION AESTHETIC TRICKS

Things aren't always what they seem. Optical illusions provide a powerful way in which to highlight architectural expressions.

Steni Vision is easy to maintain and quick to install, with minimal waste. The panels are highly environmentally friendly, and thanks to the lifetime warranty of 60 years the total life-cycle cost is the lowest in their class.

WANT A PARTICULAR PATTERN?

Specific formats and requirements apply. Get in touch with your local sales rep for more information and assistance. A single image can be divided up to cover all or part of the façade!

ONE WALL

= ONE DESIGN

DIGITAL PRINTING -

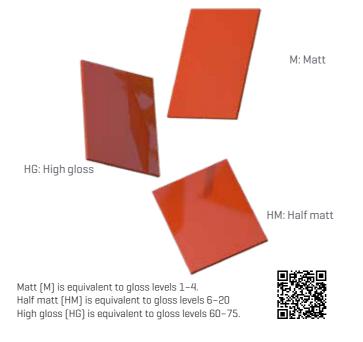
Steni Vision has a surface that is produced using digitalprinting technology. This gives you, as a designer, a unique opportunity to create an individual look in an easy, modern manner.



See also our brochure: Designs & Patterns



Be inspired! Download our façade brochure here or from steni.com







STENI NATURE 60Y

A strong and natural façade panel with a surface of crushed natural stone.

STENI NATURE STOCKED COLOURS



CARBON/SN 305 (CARBON) Screw colour - SN 8008 M Standard: M Stocked: M



URBAN GREY/SN 117 (PEARL GREY) Screw colour - SN 8004 M Stocked: F, M

Steni Nature stocked formats 1,195 × 2,995 mm Full production width of 1195 mm is always charged.

Screw colours refer to colour codes for Steni Colour (see Steni Colour chart on page 6).

STENI STANDARD FASTENERS (acid-resistant A4)

Product	Dimensions	No. per pack
Wood screw*	4.8 × 28/33 mm	500 pcs
Metal screw (self-drilling)	4.8 × 25 mm	500 pcs

* Stocked with untreated heads, and with painted heads in stock panel colours. The screws are supplied with a pan, T20 head (see page 19 for a complete overview)

BATCHES

Colour differences may occur between different production so consider this when you order panels

STANDARD PRODUCTION FORMATS (mm)

Minimum 30 m² per division.

Standard panel divisions*	Standard production length
295 + 295 + 295 + 295	1195-3495
395 + 395 + 395	850-3495
595 + 595	850-3495
1195**	850-3495

* All panels split from the same full-width panel must be of the same length. **No minimum quantity for 1195 mm width.

For a complete overview of available formats, see the tables from page 22 onwards. Other formats may be produced at an additional cost. Minimum panel width is 196 mm.

Steni delivers L-and U-elements (ref. p. 25)

HIGH FIRE CLASS

Steni Nature Coarse has A2-s1.d0 fire classification [ref our technical datasheet].

Steni Nature is easy to maintain and quick to install, with minimal waste. The panels are highly environmentally friendly, and thanks to their expected lifetime of over 60 years the total life-cycle cost is the lowest in their class.

Steni Nature is a fibreglass-reinforced stone composite panel suitable for use as external cladding on all types of buildings. The panels should be installed in accordance with our installation instructions.

Steni Nature is available in a multitude of surfaces, stone grades and formats. The panels blend in with the natural environment, making the timeless design an excellent alternative to plaster or brick.



See how easy it is to remove graffiti from STENI Nature.



Find out more about Nature: Scan the QR code or visit steni.com



STENI NATURE - STANDARD COLOURS



NORDIC LIGHT/SN 106 (BOTICINO) Screw colour - SN 4012 M Standard: F, M

Standard: FM, M



NORDIC SAND/SN 111 (SANDGRÅ) Screw colour -NCS S 4502-Y M

CARBON/SN 305 (CARBON) Stocked: M Screw colour - SN 8008 M Standard: FM, M

Standard: F

GRANITE/SN 315 (GRANIT)

Screw colour- NCS S 4502-Y M



URBAN GREY/SN 117 (PERLEGRÅ)

HYDRO/SN 130 (VERDE ALPI) Screw colour - NCS S 4502-Y M

WHITE LINEN/SN 320 (ANTICO) Screw colour - SN 8013 M Standard: M

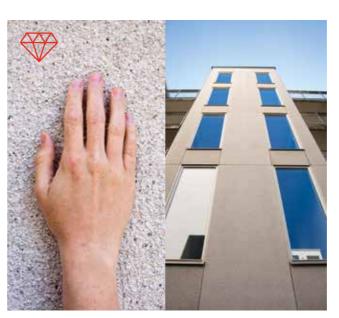
STENI NATURE GLASS

Standard: M

A strong and natural façade panel with a surface

of broken glass.





CAN'T FIND WHAT YOU'RE LOOKING FOR?

Steni Nature can be ordered with special stone or in a special grade. In that case, our laboratory must approve the type of stone in advance and ensure that the grade chosen is suitable for production. This will result in a unique production run that will give your façade the unique and robust look that you want. Our standards of quality and precision are just as stringent for special orders as they are for our standard colours, but we cannot quarantee that the same type of stone will be available in the future. Please take this into consideration when calculating the size of your order.

SIENNA/SN 140 (GIALLO SIENNA) Screw colour - SN 4012 M Standard: F, M, C

DUSTY RED MIX/SN 190 (FINNISH RED)

Screw colour - NCS S 5040-Y70R M







SECRET BLEND/SN 20 Screw colour - SN 8010 M Standard: F



EXTRA WHTE/SN 500 Screw colour - SN 8013 M Standard: F



SCANDINAVIAN FOREST/SN 502 Screw colour - SN 9307 M Standard: M



ICE AGE/SN 503 Screw colour - SN 9202 M Standard[,] C

Screw colours SN refer to the colour codes for Steni Colour (see the colour chart on page 6).

MIXED GLASS/SN 605 (NATURE GLASS) Screw colour: SN 8011 M Standard: F. M



FM: Fine Micro



F: Fine



M· Medium



C: Coarse

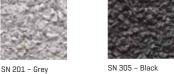
Images are not 1:1 scale

terra by STENI® 25

A robust and natural foundation panel with a surface of crushed natural stone.

TERRA BY STENI - STANDARD COLOURS





Screw colour - SN 8013 M

Screw colour - SN 8008 M Screw colour - SN 8004 M

Screw colours refer to colour codes for Steni Colour (see Steni Colour chart on page 6).

STANDARD	
PRODUCTION FORMATS (mm)

TERRA by Steni is supplied undrilled.

Panel width	Panel length	No. per pallet
1195	2395	50
595	2395	100
595*	1195	140

*595x1195 not stocked in SN 100

ORIGINAL **ACCESSORIES**

Our products are fully tested, so you can be sure that all of the components will work together, the installation will go smoothly, and the desired result will be achieved.

STENI STANDARD WOOD SCREWS (ACID-RESISTANT A4, PAN HEAD, TORX 20

Product	Stock	Dimensions	No. per pack
Plain, untreated	Х	4.8 × 28 mm	500 pcs
Painted high gloss	Х	4.8 × 28 mm	500 pcs
Painted matt	Х	4.8 × 28 mm	500 pcs
Painted matt	Х	4.0 × 28 mm	200 pcs*
Plain, untreated	Х	4.8 × 33 mm	500 pcs
Painted high gloss	Х	4.8 × 33 mm	500 pcs
Painted matt	Х	4.8 × 33 mm	500 pcs

* Screws for Terra by STENI are supplied in packs of 200.

STENI STANDARD FASTENERS (acid-resistant A4)

Product	Dimensions	No. per pack
Wood screw powder-coated M	4.0 × 28 mm	200

The screws are supplied with a pan, R1 square head, painted grey, white or black. Stocked with painted heads in stocked panel colours

BATCHES

Colour differences may occur between different production so consider this when you order panels.

STENI SELF-DRILLING SCREW (RTB) FOR STEEL AND ALUMINIUM (ACID-RESISTANT A4, PAN HEAD, TORX 20)

Product	Dimensions	No. per pack
Plain, untreated	4.8 × 25 mm	500 pcs
Painted high gloss	4.8 × 25 mm	500 pcs
Painted matt	4.8 × 25 mm	500 pcs

Terra by STENI is a fibreglassreinforced stone composite panel suitable for use as external facing on foundation walls.



Find out more about Terra: Scan the OR code or visit steni.com

Terra by STENI is available in three colours.



surface that will last for years.

See how easy it is to install Terra by STENI. Download the video here.

Terra by STENI is very easy to cut and

dation walls with a maintenance-free

install, enabling you to refresh old foun-

CAN'T FIND WHAT YOU'RE LOOKING FOR?

All Steni screws are available with painted heads. The colour charts show the recommended screw colours for all standard products. Painted screws are stocked for all stocked panel variants. We can also supply painted screws to match most NCS and RAL colour codes. Our joint and corner profiles are also available painted black, white or natural (anodised) aluminium. Other colours are also available on request.



New and better screws! Now with even better traction!



SCREWS

Screws for wooden substructure are stocked in colours matching stocked panels. The colours of screws may deviate from the colours of panels

STENI EPDM

Product	Dimensions	Colour (NCS code)
EPDM, rubber polymer	70 mm × 25 m per roll	Black (S 9000-N)
EPDM, rubber polymer	70 mm × 25 m per roll	Grey (S 6000-N)
EPDM, rubber polymer	70 mm × 25 m per roll	White (S 1005-Y20R)
EPDM, rubber polymer	95 mm × 25 m per roll	Black (S 9000-N)
EPDM, rubber polymer	95 mm × 25 m per roll	Grey (S 6000-N)
EPDM, rubber polymer	95 mm × 25 m per roll	White (S 1005-Y20R)
EPDM, rubber polymer	120 mm × 25 m per roll	Black (S 9000-N)
EPDM, rubber polymer	120 mm × 25 m per roll	Grey (S 6000-N)
EPDM, rubber polymer	120 mm × 25 m per roll	White (S 1005-Y20R)

TOUCH-UP PEN

Product	Colour	Quantity.pr package
Uni Paint PX 30	Dark Colour	1 piece. (covers about 100 m panel edge).

This is a felt-tip pen to be used for repairing / improving edges of panels at the building site Follow the procedure for using the Touch-up pen (to be found on our website www.steni.com) There is no warranty or right to claim for the use and/or result of the use of the touch-up pen.

STENI BITS, SAW BLADES AND CUTTING DISCS

Product	Dimensions	No. per pack
Steni Multiconstruction drill bit Steni Terra	Ø5,5 × 85 mm	1 pc
Steni Multiconstruction drill bit, Steni Colour/Vision/Nature	06.5 × 100 mm	1 pc
Steni Jigsaw blade T-tang	100 mm	1 pc
Cutting disc for Steni	Ø150 × 2.6 × 30 mm	1 рс
30 mm bushing	Ø30/25.4 × 2.6 mm	1 рс
30 mm bushing	Ø30/22.2 × 2.6 mm	1 рс
30 mm bushing	Ø30/20.0 × 2.6 mm	1 рс

STENI TOOLBOX

Product	Dimensions	No. per pack
Steni toolbox with accessories	360x440x250 mm	1 рс
Cutting disc for Steni	Ø150 x 2,6 x 30 mm	1 pc
Steni Multiconstruction drill bit, Steni Colour/Vision/Nature	Ø6,5 x 100 mm	1 рс
Steni Jigsaw blade T-tang	100 mm	1 рс
UniPaint PX-30	Dark Colour	1 piece. (covers about 100 m panel edge).
Steni Facade cleaner		1 рс
Microfiber Cloth	40 x 40 cm	1 рс
Spacer Block	5 mm	1 pc

STENI ALUMINIUM CORNER AND JOINT PROFILES

PRODUCT	INTENDED USE (MM)		COLOUR	LENGTH (M)
Horizontal Joint profile: HFP 7-30	Steni façade panels (single panel thickness)	Ĩ	Natural (anodised) 15µ	3.0
		30	White (RAL 9010)	3.0
		7,5	Black (RAL 9005)	3.0
Horizontal Joint profile: HP 7-30	Steni Colour/Vision/Nature F/FM (single panel thickness)	Ĩ	Natural (anodised) 15µ	3.0
		³⁰	White (RAL 9010)	3.0
			Black (RAL 9005)	3.0
Vertical Joint profile: FP 6-30	Steni façade panels (single panel thickness)	30	Natural (anodised) 15µ	3.0
		م	White (RAL 9010)	3.0
		6	Black (RAL 9005)	3.0
Vertical profile external corner: CP 15-13	Steni façade panels (single panel thickness)		Natural (anodised) 15µ	3.0
			White (RAL 9010)	3.0
		8,5 15	Black (RAL 9005)	3.0
Vertical profile external corner: CP 15-18-33	Steni façade panels [single panel thickness]		Natural (anodised) 15µ	3.0
			White (RAL 9010)	3.0
		12 4,8 15	Black (RAL 9005)	3.0
Vertical profile external corner: CP 15-25-40	Steni façade panels (double panel thickness)	P 9	Natural (anodised) 15µ	3.0
		╘╌┌──	White (RAL 9010)	3.0
		19 4,8 15	Black (RAL 9005)	3.0

Painted in other colours by request.



DO YOU WANT TO ADHERE YOUR FACADE WITH ADHESIVE?

Our partners have tested and approved adhesive systems adapted to our Steni Colour facade panel. The products must be purchased directly from the distributors. Installation instructions for approved adhesive systems can be downloaded by scanning the QR code on the right side.



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Installation instructions: Scan the QR code or visit steni.com

PRODUCTION FORMATS FOR STENI NATURE

FORMATS AND DRILLING

ABOUT THE FORMAT TABLES

The panels are produced as a continuous sheet that is initially cut into lengths of 850–3,495 mm. These full-width panels are then divided in accordance with the widths stated in the format tables. Therefore, each full-width panel can only be divided into smaller panels of the same length. There is no required minimum order size for split panels of the same length within each full-width panel. However, the total quantity of the split panels must add up to the area of the full-width panel concerned (see diagram).

If divisions that do not meet the minimum-quantity requirement are ordered, we will attempt to produce these as custom formats. If even this is not possible, the panels will be supplied full-width, and must be adapted on the construction site. Any such panels will be supplied along with a drawing showing how they should be cut with minimal waste.

Same panel division, but different panel lengths. The total area must satisfy the minimum quantity. An optimal production requires that the number of split panels always adds up to the full-width panel produced. Unfortunately, in some cases parts of the full-width panel cannot be used. There are three things in particular that will affect this.

-Choice of width format -Variation in length format -Splitting up of the order



Steni is committed to supplying sustainable solutions that make better use of our resources and reduce the strain on the environment. By discussing your project with us at an early stage, you as a customer can help us in this important work and also help to reduce your project costs.

Splitting full-width panel [here 4 × 295 mm]: see the panel division column in the tables below for possible configurations. All panels split from the same full-width panel will always be of the same length. The minimum quantities in the tables refer to this division.

PRODUCTION FORMATS FOR STENI COLOUR

Length cut.

STANDARD PRODUCTION FORMATS (mm)

CUSTOM PRODUCTION FORMATS (mm)

Minimum 10 m² per division.

Minimum 20 m² per division

STANDARD Panel Divisions*	STANDARD PRODUCTION LENGTHS	CUSTOM PANEL DIVISIONS	CUSTOM PRODUCTION LENGTHS	MAX. NUMBER OF PANELS SPLIT FROM A FULL- WIDTH PANEL
295 + 295 + 295 + 295	1195-3495	292-294	1195-3495	Full width of the panel is divided into 4 formats
395 + 395 + 395	1020-3495	292-605	1195-3495	Full width of the panel is divided into 3 formats
595 + 295 + 295	1195-3495	292-901	1195-3495	Full width of the panel is divided into 2 formats
595 + 595	850-3495	596-1194	1195-3495	Full width of the panel is divided into 1 format
795 + 395	1020-3495			
895 + 295	1195-3495			
1195**	850-3495			

* All panels split from the same full-width panel must be of the same length (see diagram). ** No minimum quantity for 1195 mm width.

Other formats may be produced at an additional cost. Minimum panel width is 196 mm. Steni Colour stocked formats: 1195 × 2995 mm. Full production width of 1195 mm is always charged. Waste < 150mm will be discarded. Formats may be pre-drilled according to our standard drill patterns (ref QR code on the bottom of page 23).

STANDARD PRODUCTION FORMATS (mm)

CUSTOM PRODUCTION FORMATS (mm)

Minimum 30 m² per division.

Minimum 30 m² per division.

Standard panel divisions*	Standard production length	Custom panel divisions*	Custom production length	Note
295 + 295 + 295 + 295	1195-3495	292-294	1195-3495	Full width of the panel is divided into 4 formats
395 + 395 + 395	850-3495	292-605	1195-3495	Full width of the panel is divided into 3 formats
595 + 595	850-3495	292-901	1195-3495	Full width of the panel is divided into 2 formats
1195**	850-3495	596-1194	1195-3495	Full width of the panel is divided into 1 format

* All panels split from the same full-width panel must be of the same length

** No minimum quantity for 1,195 mm width.

Other formats may be produced at an additional cost. Minimum panel width is 196 mm Steni Nature stocked formats: 1195 × 2995 mm. Full production width of 1195 mm is always charged

Formats may be pre-drilled according to our standard drill patterns (ref QR code on the bottom of this page).

PRODUCTION FORMATS FOR STENI VISION

STANDARD PRODUCTION	CUSTOM PRODUCTION
FORMATS (mm)	FORMATS (mm)

be charged with additional cutting cost.

Standard panel divisions	Standard production length	Custom panel divisions	Custom production length	Note			
1195	850-3190	292-294	850-3190	Full width of the panel is divided into 4 formats			
		292-605	850-3190	Full width of the panel is divided into 3 formats			
		292-901	850-3190	Full width of the panel is divided into 2 formats			
		596-1,194	850-3190	Full width of the panel is divided into 1 format			
		295 + 295 + 295 + 295	850-3190				
		395 + 395 + 395	850-3190				
		595 + 295 + 295	850-3190				
		595 + 595	850-3190				
		795 + 395	850-3190				
		895 + 295	850-3190				

Steni Vision is a non-stock item.

Full production width of 1195 mm is always charged. Formats may be pre-drilled according to our standard drill patterns (ref QR code on the bottom of this page).



website].

PRF-DRILLING PANELS

All standard production format panels can also be supplied pre-drilled. In addition, most custom production formats can be pre-drilled, except STENI Vision. Pre-drilling follows our standard drilling templates (see our

All custom production formats are treated as Steni Vision Custom and will therefore

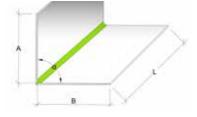
STENI COLOUR AND STENI **VISION DESIGN ELEMENTS**

Steni Vision design elements here refers only to standard print designs. All items are delivered undrilled.

NB: All dimensions are internal dimensions.

L-ELEMENT

αAB [°]	A (mm)	B (mm)	A+B (mm)	Lenght (mm)
70 - 150	60 - 1192	60 - 1192	120 - 700	100 - 3495*
			701 - 800	100 - 3000
			801 - 1000	100 - 2400
			1001 - 1250	100 - 2000
			1251-1600	100 - 1500



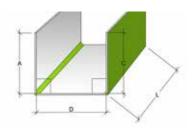
* The maximum length of Steni Vision elements is 3190 mm

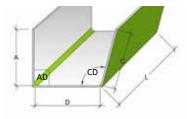
The maximum length of non-90^o elements is 3300 mm Total price for elements = Production cost per. Im. [min. price 1 meter] + panel price per m2.

U-ELEMENT

αAD [°]	αCD [°]	A (mm)	D (mm)	C (mm)	A+D+C (mm)	Length (mm)
90 - 150	90 - 150	60 - 592	100 - 1187	60 - 592	220 - 700	100 - 3495*
					701 - 800	100 - 3000
					801 - 1000	100 - 2400
					1001 - 1250	100 - 2000
					1251 - 1600	100 - 1500

* The maximum length of Steni Vision elements is 3190 mm Total price for elements = Production cost per. Im. (min. price 1 meter) + panel price per m2.





Please remember that elements will be described as follows in order confirmations: For L-elements: Wing A / Wing B x Length A / Length B - Angle For U-elements: Wing A / Base D / Wing C / Length / Angle AD / Angle CD

To avoid any misunderstandings, please specify element dimensions in your purchase order the same way as above.?

STENI NATURE DESIGN ELEMENTS

Steni Nature design elements provide smooth, even corners. All items are delivered undrilled.

NB: All dimensions are internal dimensions.

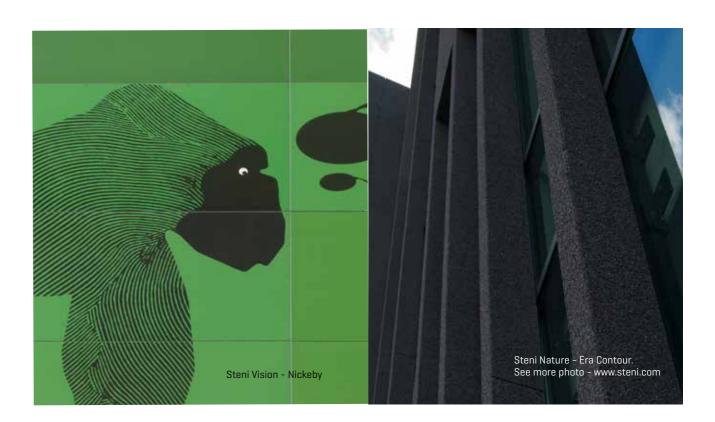
L-ELEMENT α = 90°

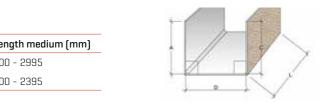
A (mm)	B (mm)	A+B (mm)	Length fine (mm)	Length medium (mm)	Length coarse (mm)	+6
60 - 594	60 - 794	120 - 290	100 - 3495	100 - 2995	100 - 2995	
		291 - 588	100 - 3200	100 - 2500	100 - 2500	1-/
		589 - 788	100 - 2995	100 - 2500	100 - 2000	
		789 - 1188	100 - 1500	100 - 1500	-	1 8 V

U-ELEMENT 90°+90°

A (mm)	D (mm)	C (mm)	A+D+C (mm)	Length fine (mm)	Length medi
60 - 145	120 - 592	60 - 145	240 - 882	100 - 2995	100 - 2995
60 - 594	120 - 592	60 - 594	240 - 1184	100 - 2395	100 - 2395

Total price for elements = Production cost per. Im. (min. price 1 meter) + panel price per m2.





HANDLING UTILITIES

STENI COLOUR / STENI VISION

For a simple and safe handling of panels on the building site, we recommend that you use appropriate handling utilities.

Examples of handling utilities.







Spacer Block 5mm.

Glass vacuum lifter



FAKTA

HEALTH AND SAFETY IS IMPORTANT Frequent and heavy lifting is a strain on the body. Follow the recommendations of the local labour inspection authority.

ADVICE FOR PURCHASERS

BUY STENI

Steni only sells through building material dealers. If you are a private individual, you should contact your local supplier of building materials. If you are working on major projects requiring more follow-up, please contact one of our sales teams directly or scan the QR code below.

STOCK ITEMS

If you order one of our stock items, your order will normally be shipped within two weeks.

WHAT YOU GET

All our products are delivered on pallets, securely packed with protective plastic and straps. Each pallet is labelled with product and order numbers. Each pallet has a packing list providing information about its contents and brief instructions about storage and handling on site, as well as the necessary acceptance inspection.

There will also be information about where you can download installation instructions in your language.

Please remember that you will need to have a forklift truck available to unload the delivery at the construction site. If you do not have a forklift truck, a lorry crane will have to be ordered.

WHAT TO CONSIDER

Firstly, as a customer you must decide which products you want and what you want the façade to look like. The formats, colours and composition you choose have a great bearing on the result in terms of both appearance and total cost. If you cannot use our standard formats, we recommend that you contact your local sales representative, who will be able to help you so that together we can find the best solution for your project.

During this process, we will also consider the choice of colour and gloss level, how on-site logistics will be handled, and various other aspects that you as a customer will have to decide on when you purchase custom formats from us. A phone call to us at an early stage can save you a lot of work, time and cost later in the cprecess...4600 Køge T: +45 70 27 01 22 E: steni@steni.dk

You should order via your local supplier of construction products or through one of our sales team. STENI will be happy to help you to set up your order and thereby ensure that we understand your needs. For more information, refer to our sales and delivery terms.



Book a project meeting (follow the QR code).

STENI AROUND THE WORLD

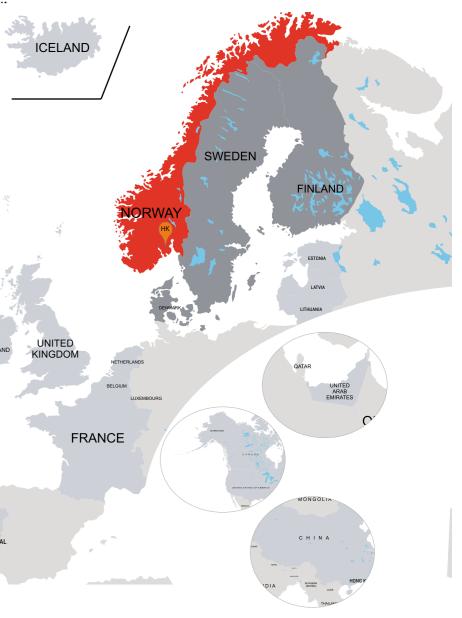
Developing and manufacturing high-quality façades in Larvik, Norway since 1965.

Our products have been developed in the most demanding climate, and every day all over the world our façade panels are tested against the wind and weather, sun and rain and temperature fluctuations.

We have developed our products based on decades of experience and feedback, and today we can offer façade panels with a number of unique product advantages and a 60-year functional warranty.

Lågendalsveien 2633 NO-3277 Steinsholt, Norway

Head office (HO) and production



Steni sales companies

Norway Sweden Denmark Finland

Steni AS:

Steni distributors

Canada China France UK Hong Kong Israel Iceland Korea Latvia/Lithuania Mexico Belgium/Netherland/Luxemburg Portugal IIS

Sales to other countries are handled by our export department in Norway.



Steni panels are both eco-friendly and pollution-resistant. Robust yet lightweight. Fireproof and frost-resistant. They keep their colour, and moisture just runs off. We call this Steni quality.

Today, we have sales companies and distributors throughout Europe, North America and the Middle East, and Steni façade panels protect and adorn buildings all over the world.

LASTING EXPRESSIONS

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